

different qualities for centrifugal rolls
Compound system made by FUNDICIONES BALAGUER, S.A.
Onil - SPAIN

q u a l i t y

code	hardness	applications	colours
K00	480-530 HB	standard for flour milling and feeds	none
K01	420-470 HB	smooth frosted by fused alumina for flour milling	●
K02	380-430 HB	smooth frosted by fused alumina for flour milling	●
K03	510-550 HB	malt cracking - beer - coffee	●
K04	540-580 HB	flaking rolls for edible oil processing - high performance improvement	▲
K05	520-560 HB	chocolates - paintings - soap	●
K06	220-250 HB	centrifugal grey casting	●
K09	450-500 HB	flaking rolls for edible oil processing	▲
K12	550-600 HB	cracking rolls for flour milling, edible oil processing, feeds and coffee - high performance improvement	●
K28	(H) 545-590 HB	Beer - coffee - salt	■
	(K) 520-580 HB		
K36	510-550 HB	cracking rolls for flour milling, edible oil processing, feeds and coffee	●
K99	others	others	●

t y p e s

roll type	colour
solid	●
solid K01	● ●
solid K02	● ●
solid K12	● ●
solid K36	● ●
wattercooled rolls with drilled shafts	Face roll painted by black circle

approved by: Jose Antonio De la Fuente Vela
30/03/2010

